



Dart Aerospace Ltd.
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RBW6305G01132-3G-7
Job Sheet 184976



Part No: RBW6305G01132-3G-7

Job Qty: 1 ea **321**

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G01132-3G Rev. 1 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/19/18	0.00	0.00	Start Up Small Fab-3		MLC
110	Small Fab	1 pcs		11/19/18	0.00	0.25	Small Fab-4		MLC
120	QC	1 pcs		11/19/18	0.00	0.00	QC5		SL
130	Packaging	1 pcs		11/19/18	0.00	0.00	Packaging3-1		SL
140	QC21-SA	1 Ea		11/19/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 2. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

DAG
21
9-56

OCT 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1740 sf (.174 ea)	90-Start up Operation	5089331

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	72	0

Part Specifications

Specifications could not be found.



Container No: S120738



Part: RBW6305G01132-3G-7

Job No: 184976

Serial No/Batch: S120738

Revision: 1

Inspector:

Exp Date:

Instructions:

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Plex 10/19/18 12:37 PM Dart.lajeunesse.marie

Date: 10/23/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

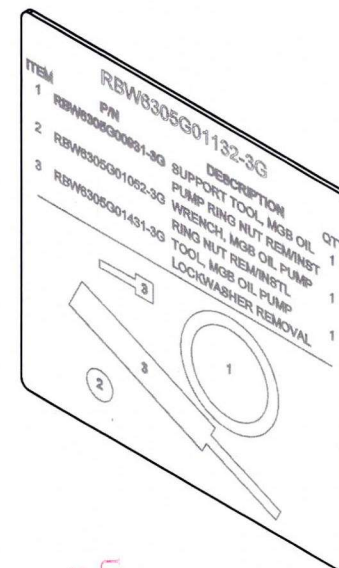
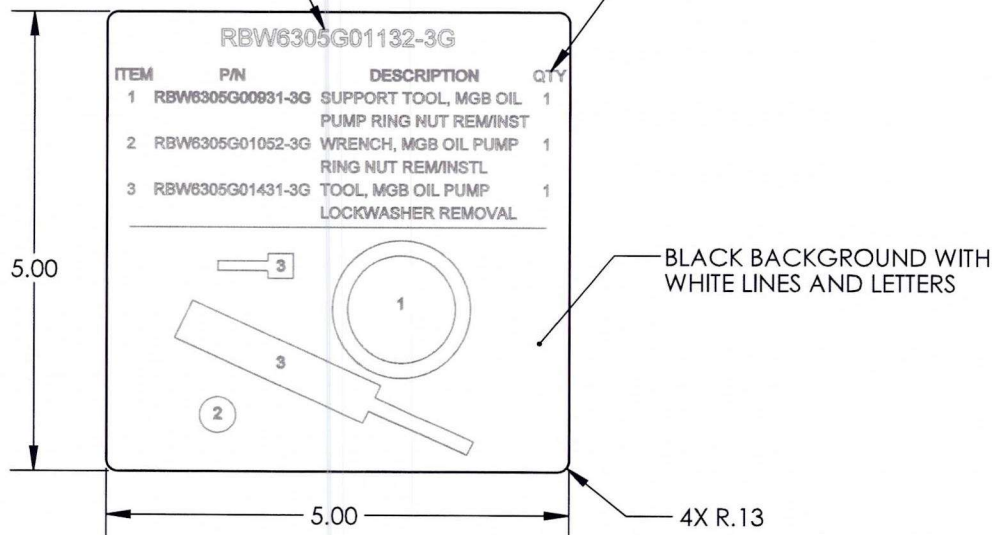
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : ☐							

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

ARIAL 3/16 LETTERS

ARIAL 1/8 LETTERS



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ENGINEERING
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WITHOUT NOTICE
WORK ORDER
NO. 184776 M.C.S
18-10-19
(.063)

(-7)
PLACARD

DART AEROSPACE	
TITLE TOOL KIT, MGB OIL PUMP DISASSEMBLY/ASSEMBLY	
DWG NO. RBW6305G01132-3G-7	REV 1
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>J. Gilbert</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH
	SPEC
	USED ON MODEL
	AW139
SCALE 1:2	DATE 3/4/2014
	SHEET 2 OF 4